

W. C. Munsch & Co./Polymer Trade Manufacturing Ltd.

Units AG2 & AG3, Clarence Mill, Clarence Road, Bollington, Macclesfield, CHESHIRE, SK10 5JZ TEL. +44 (01625) 573971 FAX +44 (01625) 573250 E-Mail: Sales@epdm.co.uk Web: www.epdm.co.uk

PVC Curtains, Installation Instructions.

The instructions below cover all aspects of PVC curtain installation and can be followed whether you have bought a made to measure curtain or individual components. N.B. Some steps may not be required with a made to measure curtain.

Installation Instructions Hook-On System

- Cut the stainless-steel top track to the desired length, allow at least 25mm cover to each side if face fitting.
- Secure the stainless-steel track to either the soffit or face of the opening using appropriate screws/bolts for the material.
- For stainless steel plates, sandwich the plastic strip between the stainless-steel plates ensuring the concave side faces the small plate. Position the small plate to the bottom and the large plate to the top facing up.
- Push the rivets through the holes in the large top plate and through the plastic strip until it
 aligns with the holes in the bottom plate. Thicker plastic strips may need to be pre-drilled before
 "sandwiching" between the plates.
- For polycarbonate plates, sandwich the plastic strip between the hanger and use the supplied screws to secure the plastic, from front to rear.
- To achieve minimum overlap, hang the first strip onto the top track leaving three hook spaces before hanging the second strip, centralise and hang the third strip over the three hooks and repeat the procedure.
- To achieve maximum overlap, hang the first strip onto the top track leaving one hook space before hanging the second strip, centralise and hang the third strip over the one hook and repeat the procedure.
- If possible, leave the curtain in situ. for 2 or 3 days then trim the bottom of each strip to the desired length using a sharp knife or scissors.
- N.B. It may not be possible to achieve the desired overlap 100% this will depend on the width
 of your top track.

Installation Instructions Bolt-On System

Face Fix

- Cut the stainless-steel top track to the desired length, allow at least 25mm cover to each side if face fitting.
- Attach the L-Brackets to the top of the V shaped track using the supplied M8 bolts and tighten.
- Slide the required number of M8 bolts down both sides of the track ready to receive the curtain strips.
- Secure the brackets, with track attached, to the brickwork or concrete using appropriate rawlbolts or to steelwork with high tensile nuts and bolts and to timber with coach screws or large gauge wood screws ensuring the brackets are no greater than 1200mm apart and not more than 200mm from either end.
- Push each predrilled strip over the bolts with the concave side facing the track.
- Hold each strip to the track using the aluminium plate, thread the M8 nuts onto the bolts but do not tighten fully.
- Slide the strip to the desired starting place before tightening the nuts.
- If you are including Red warning strips remember to position these first.
- To achieve maximum overlap each strip must butt up to the next on both sides of the track, for minimum overlap each strip should be placed at a distance from each other that it overlaps by a quarter of the width of each strip.
- If possible, leave the curtain in situ. for 2 or 3 days then trim the bottom of each strip to the
 desired length using a sharp knife or scissors.



 N.B. It may not be possible to achieve the desired overlap, this will depend on the width of your opening and the width of your strip.

Soffit Fix

- Cut the stainless-steel top track to the desired length.
- Attach the L-Brackets to the top of the V shaped track using the supplied M8 bolts and tighten.
- The "L" shapes brackets should be arranged so that each alternate bracket is facing the opposite side of the track.
- Slide the required number of M8 bolts down both sides of the track ready to receive the curtain strips.
- Secure the brackets, with track attached, to the brickwork or concrete using appropriate rawlbolts or to steelwork with high tensile nuts and bolts and to timber with coach screws or large gauge wood screws ensuring the brackets are no greater than 1200mm apart and not more than 200mm from either end.
- Push each predrilled strip over the bolts with the concave side facing the track.
- Hold each strip to the track using the aluminium plate, thread the M8 nuts onto the bolts but do not tighten fully.
- Slide the strip to the desired starting place before tightening the nuts.
- If you are including Red warning strips remember to position these first.
- To achieve maximum overlap each strip must butt up to the next on both sides of the track, for minimum overlap each strip should be placed at a distance from each other that it overlaps by a quarter of the width of each strip.
- If possible, leave the curtain in situ. for 2 or 3 days then trim the bottom of each strip to the
 desired length using a sharp knife or scissors.
- N.B. It may not be possible to achieve the desired overlap, this will depend on the width of your opening and the width of your strip.

Installation Instructions Sliding System

- Push the sliding track brackets over the sliding track and position at intervals of no more than 1.2 metres.
- Level the track and brackets before securing to brickwork and concrete with rawl-bolts, to steelwork with high tensile nuts & bolts and to timber with coach screws or large gauge wood screws.
- Place the roller assembly over the M8 bolt and tighten into position using the washer and nut.
- Slide the required number of M8 bolts down both sides of the track ready to receive the curtain strips.
- Push each predrilled strip over the bolts with the concave side facing the track.
- Hold each strip to the track using the aluminium plate, thread the M8 nuts onto the bolts but do not tighten fully.
- Slide the strip to the desired starting place before tightening the nuts.
- Fix an M8 nut and bolt through the side and at each end of the sliding track to stop the track from sliding out.
- If you are including Red warning strips remember to position these first.
- To achieve maximum overlap each strip must butt up to the next on both sides of the track, for minimum overlap each strip should be placed at a distance from each other that it overlaps by a quarter of the width of each strip.
- If possible, leave the curtain in situ. for 2 or 3 days then trim the bottom of each strip to the
 desired length using a sharp knife or scissors.
- N.B. It may not be possible to achieve the desired overlap, this will depend on the width of your opening and the width of your strip.